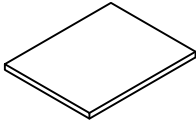
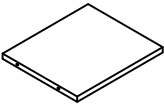
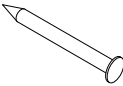
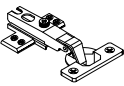
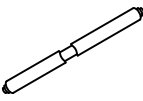
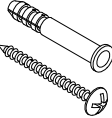
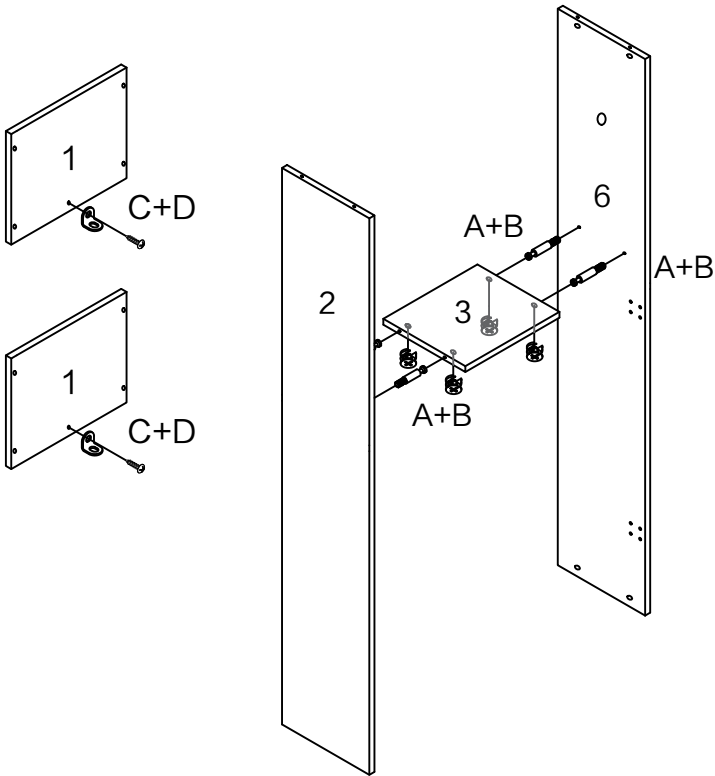


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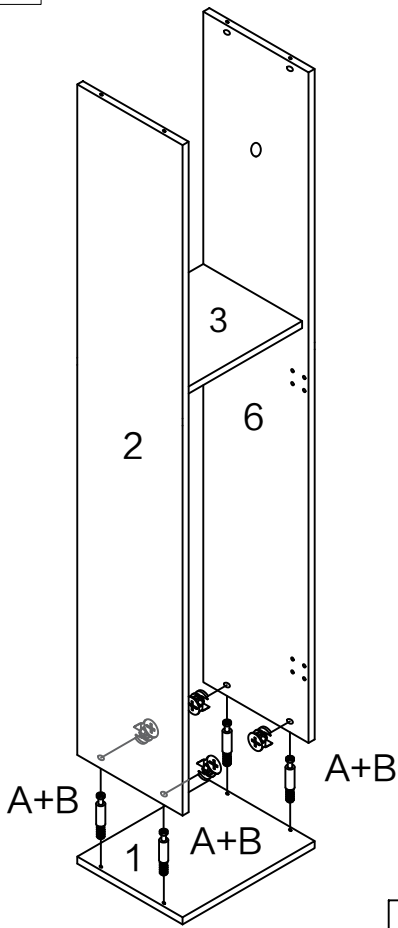
1  X2	2  X1	3  X1	4  X1	5  X1	6  X1
A  X12	B  X12	C  (3.5X12) X14	D  X2	E  X12	F  X2
G  X1	H  (4X18) X2	I  X1	J  X2		

Step 1



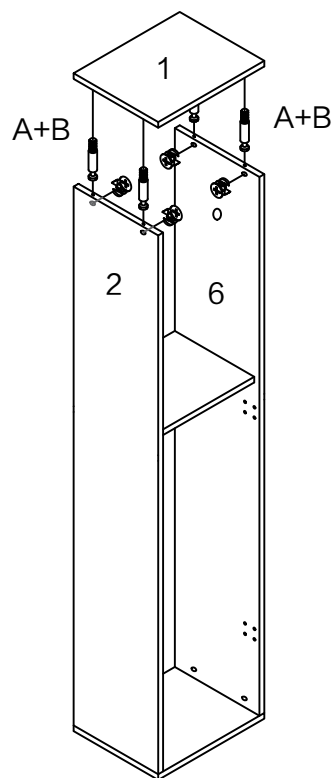
	AX4
	BX4

Step 2

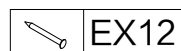
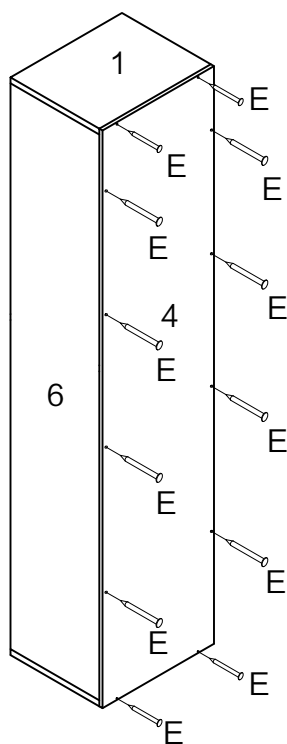


	AX4
	BX4

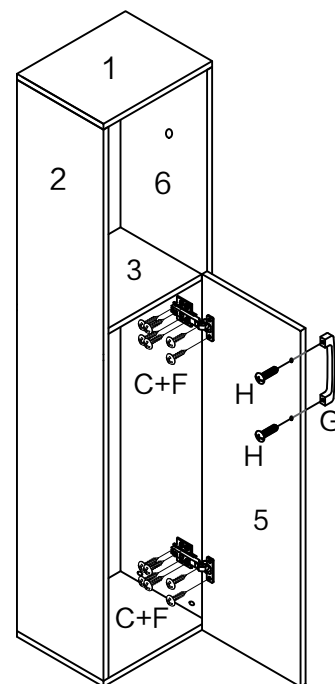
Step 3



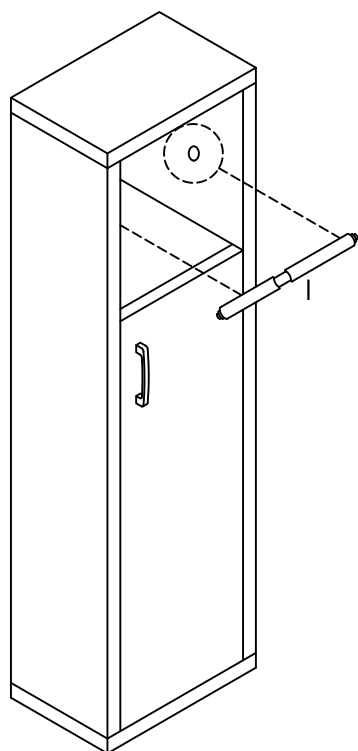
Step 4



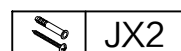
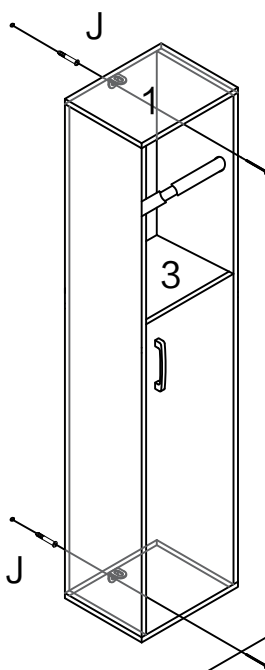
Step 6



Step 7



Step 8



complete

